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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/778,325	02/07/2001	Bruce S. Marks	A1019/20268	4861
3000 75	590 03/18/2004		EXAMINER	
CAESAR, RIVISE, BERNSTEIN,			FERGUSON, LAWRENCE D	
	KOTILOW, LTD. SEVEN PENN CENTER		ART UNIT	PAPER NUMBER
1635 MARKET STREET		1774		
PHILADELPHIA, PA 19103-2212		DATE MAILED: 03/18/2004		

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
	09/778,325	MARKS, BRUCE S.				
Office Action Summary	Examiner	Art Unit				
	Lawrence D Ferguson	1774				
The MAILING DATE of this communication app	pears on the cover sheet with the	correspondence addre	ss			
Period for Reply						
A SHORTENED STATUTORY PERIOD FOR REPL' THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a repl - If NO period for reply is specified above, the maximum statutory period - Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be ting within the statutory minimum of thirty (30) day will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDONE.	mely filed ys will be considered timely. n the mailing date of this comm ED (35 U.S.C. § 133).	unication.			
Status						
1)⊠ Responsive to communication(s) filed on 23 D	ecember 2003.					
· · · · · · · · · · · · · · · · · · ·	s action is non-final.		•			
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Disposition of Claims						
4) ⊠ Claim(s) 1-15,17,19,20 and 27 is/are pending 4a) Of the above claim(s) is/are withdra 5) □ Claim(s) is/are allowed. 6) ⊠ Claim(s) 1-15,17,19,20 and 27 is/are rejected. 7) □ Claim(s) is/are objected to. 8) □ Claim(s) are subject to restriction and/or	wn from consideration.					
Application Papers						
9) The specification is objected to by the Examine						
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.						
Applicant may not request that any objection to the			4.404410			
Replacement drawing sheet(s) including the correct 11) The oath or declaration is objected to by the Ex						
Priority under 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Burea * See the attached detailed Office action for a list	ts have been received. ts have been received in Applicat rity documents have been receiv u (PCT Rule 17.2(a)).	tion No red in this National Sta	age			
Attachment(s)	"D.,	(DTO 442)				
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	.4) Interview Summar Paper No(s)/Mail D					
3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date		Patent Application (PTO-15	52)			

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DETAILED ACTION

Response to Amendment

1. This action is in response to the amendment mailed December 23, 2003. Claims 21-26 were cancelled and claim 27 was added rendering claims 1-15, 17, 19-20 and 27 pending in this case.

Claim Rejections – 35 USC § 103(a)

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 1-15, 17 and 19 are rejected under 35 U.S.C. 103(a) as being unpatentable over Alder et al. (U.S. 5,773,136) in view of Wilkie (U.S. 6,022,612).

Alder discloses a polyolefin, opaque, pigmented, and biaxially oriented film comprising a heat-sealable layer, a non-voided intermediate layer (non-voided skin layer), an optionally voided base layer (core layer) along with a voided polymeric layer (claims 1, 16 and 18 and column 1, lines 41-45) and a metal layer (column 4, lines 37-39). Alder further discloses a base layer (core layer), with layers on a first surface of the base layer and a layer on the second surface of the base layer (column 4, lines 13-22). Alder discloses that the outer surfaces of the film are corona discharge treated (column 4, line 60 to column 5, line 3) where column 3, lines 59-65 shows that the layers of the

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film can be voided by comprising calcium carbonate (column 6, lines 32-37). In instant claim 1, the phrases, 'oxidatively treated to receive a metal layer thereon' and 'to adhere a label to a container' introduces a process limitation to the product claim. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process." In re Thorpe, 777 F.2d 695, 698, 227 USPQ 964, 966. Further, process limitations are given no patentable weight in product claims. Additionally, in instant claim 1, the phrase, 'to provide sufficient porosity for the absorption of an aqueous cold glue adhesive' is directed to intended use. A recitation of the intended use of the claimed invention must result in a structural difference between the claimed invention and the prior art in order to patentably distinguish the claimed invention from the prior art. If the prior art structure is capable of performing the intended use, then it meets the claim. In a claim drawn to a process of making, the intended use must result in a manipulative difference as compared to the prior art. See In re Casey, 152 USPQ 235 (CCPA 1967) and In re Otto, 136 USPQ 458, 459 (CCPA 1963). Further, since the outer layer can be voided, it can provide sufficient porosity for absorption of aqueous cold glue.

Although Alder discloses that the amount of calcium carbonate causes the voiding, the reference does not specifically teach the concentrations of the calcium carbonate as in instant claims 2-5 or the thicknesses as in instant claims 12-13. However, such concentrations and thicknesses are properties which can be easily determined by one of ordinary skill in the art. With regard to the limitation of the

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concentrations and thicknesses, absent a showing of unexpected results, it is obvious to modify the conditions of a composition because they are merely the result of routine experimentation. The experimental modification of prior art in order to optimize operation conditions (e.g. concentrations and thicknesses) fails to render claims patentable in the absence of unexpected results. All of the aforementioned limitations are optimizable as they control the level of voiding, mechanical strength and opacity of the film. As such, they are optimizable. It would have been obvious to one of ordinary skill in the art to make the film with the limitations of the concentrations and thicknesses since it has been held that discovering an optimum value of a result effective variable involves only routine skill in the art. In re Boesch, 617 USPQ 215 (CCPA 1980). Alder does not explicitly teach the multilayer film comprising cold glue adhesive. Wilkie teaches a multilayer film having a core and skin layers, where the skin is a cold seal receptive layer coated with a cold seal cohesive (cold glue adhesive) composition (column 3 ,lines 9-15 and 37-50) and additional layers such as a metallized layer (column 18, lines 44-48). Alder and Wilkie are analogous art because they are both from the field of multilayer films. It would have been obvious to one of ordinary skill in the art to include a cold seal cohesive, as found in Wilkie, on the outer skin layer of Alder to achieve improved bonding of objects to the multilayer film, without having to compromise the film by using a hot or melt adhesive.

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Claim Rejections – 35 USC § 103(a)

4. Claims 20 and 27 are rejected under 35 U.S.C. 103(a) as being unpatentable over Alder et al. (U.S. 5,773,136) in view of Wilkie (U.S. 6,022,612) further in view of Bright (U.S. 6,485,803).

Alder and Wilkie are relied upon as above for claims 1 and 17. Alder does not specifically show that the film can be used as a label as in instant claims 20 and 27. Bright teaches a film label (column 5, lines 25-46) which can be cut and applied to a container using a cold glue adhesive (column 4, lines 29-49). It would have been obvious to one of ordinary skill in the art to use the film of Alder as a label, such as in Bright to help better promote the contents of the container.

Response to Arguments

- 5. Applicant's remarks of 35 USC 103(a) as being unpatentable over Alder et al. (U.S. 5,773,136) are moot based on grounds of new rejection. Applicant's remarks to 35 USC 103(a) as being unpatentable over Alder et al. (U.S. 5,773,136) in view of Murschall et al. (U.S. 5,900,294) are moot based on grounds of new rejection.
- 6. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

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A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Response to Arguments

7. Applicant's argues with respect to claims 1-15, 17 and 19 have been considered but are found unpersuasive. Applicant argues 'to provide sufficient porosity for the absorption of an aqueous cold glue adhesive of the type employed to adhere a label to a container' is not a product by process. 'To provide sufficient porosity for the absorption of an aqueous cold glue adhesive' is an intended use, which is given little patentable weight. Additionally, the phrase, 'to adhere a label to a container' introduces a process limitation to the product claim. The patentability of a product does not depend on its method of production. Further, process limitations are given no patentable weight in product claims. Applicant argues claim 1 reads the voided outer skin layer is *intended* to receive the aqueous cold glue adhesive thereon. The intended receipt of aqueous cold glue adhesive is not part of the multilayer material. Applicant narrows the multilayer film

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to include aqueous cold glue adhesive in newly added claims 21-26, which are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims. Claim 1 fails to actually include this limitation, but suggests the film can absorb aqueous cold glue adhesive, which speaks to the capability of the film. This is a 'capable of' limitation and such a recitation that an article is 'capable of' performing a function is not a positive limitation but only requires the ability to so perform.

Applicant argues Alder discloses a structure where the intermediate layer is non-voided. Applicant acknowledges that the base layer of Alder is analogous to the claimed 'core layer'. Examiner directs Applicant to column 3, lines 59-65, which shows, that the layers of the film can be voided, by comprising calcium carbonate (column 6, lines 32-37). Furthermore, providing sufficient porosity, is an intended use of the claimed invention, which is given little patentable weight. Applicant argues Alder does not remotely suggest a film intended to be used with an aqueous cold glue adhesive. The intended receipt of aqueous cold glue adhesive is not part of the multilayer material. Applicant narrows the multilayer film to include aqueous cold glue adhesive in newly added claims 21-26, which are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims. Claim 1 fails to actually include this limitation, but suggests the film can absorb aqueous cold glue adhesive.

Applicant fails to provide reasons why Alder in view of Murchall is unobvious, so the rejection over instant claim 20 is maintained for reasons of record.

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Conclusion

8. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Lawrence Ferguson whose telephone number is 571-272-1522. The examiner can normally be reached on Monday through Friday 9:00 AM – 5:30PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Cynthia Kelly, can be reached on 571-272-1526. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Lawrence D. Ferguson Examiner Art Unit 1774 CYNTHIA H. KELLY
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